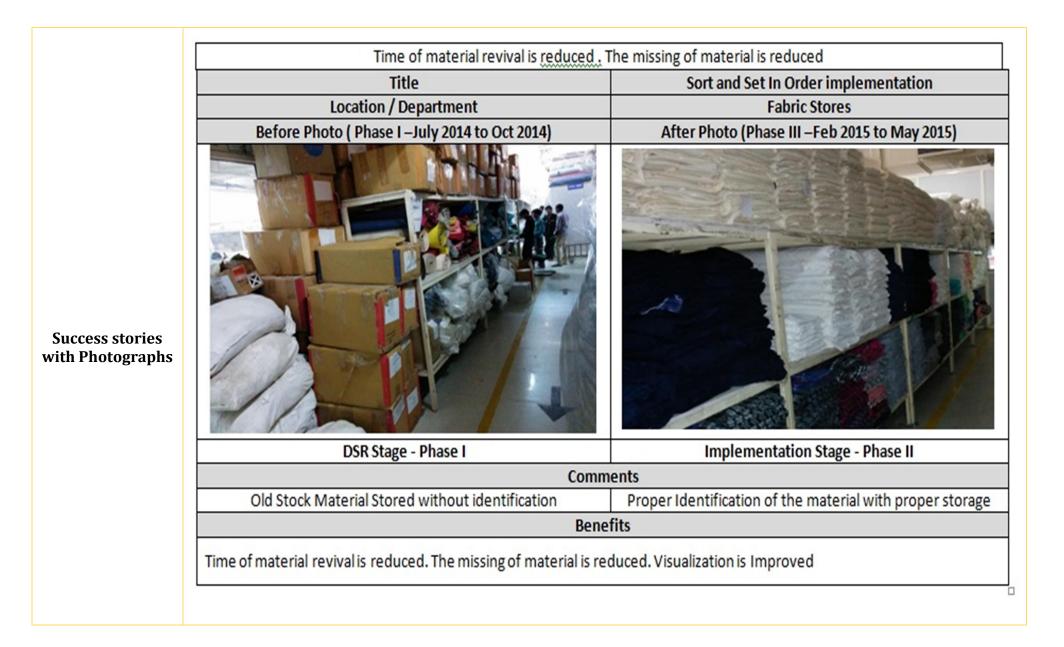
Name of Cluster (Mini Cluster) with No of Units & Location	 ✓ Name of Cluster : 0 ✓ No. of Units in cluster : ✓ Location : Okhla, New 1 	7
Brief Description	 ✓ Type of Cluster ✓ In Stage of Cluster ✓ LMC Cost ✓ Start Date ✓ Completion Date 	: Garment and Textile : 5 : 2520000 : 9/12/2014 :9/15/2016



Implemented Kaizen Ideas

	KAIZ	<u>ZEN Idea She</u>	eet -	
Location/ Department ewing / Finishing Floor		Finished Or 19-feb2015		Mr Surrender veen
Problem Faced- Exc nanpower is used in	ess thread is coming in garm Finishing		Members,	
Kaizen Idea- Thread	cutting should be done in S	ewing		
Cost of Kaizen -	Material Cost-0	Labour-0	Total Cost-0	
Monetary Savings -	Actual -	Projected -1310400/-Rs		
Before Status			After Status	
hread cutters to Piece r	ate Workers(We use UBT machin	e for thread cutting reat of		
	vg monthly salary 7280 with over		ary 7280x15=109200)(109200x12=1	310400)
	Saving in Terms of M	Benefits loney , Space Saving , Le	ad Time in Finishing.	
	lumar			
Verified By. Mr Rajat K				

	Achievements (per unit)				
	55	5S implemented and periodic internal audits initiated			
	KAIZENS	50-70 KAIZENS			
	PRODUCTIVITY	Upto 20% improvement in On-time delivery			
	TRAINING	100+ persons			
	ANNUAL SAVINGS (Rs)	30 lac to 1.5 Cr.			
Way forward	Sustenance Report Awaited				
Problems if Any	NIL				
Name of NMIU	NABET, QCI				

Name of Nodal Officer with Contact Details	Kesar 9810091812	
Name of LM Consultant with Contact Details	Fashion Futures 09810155061	