



<b>Name of Cluster ( Mini Cluster) with No of Units &amp; Location</b>	<div>Meeting Serial No: <u>9</u></div> <div>           ✓ <b>Name of Cluster : OGTC Cluster</b>            ✓ <b>No. of Units in cluster : 7</b>            ✓ <b>Location : Okhla, New Delhi</b> </div>
<b>Brief Description</b>	<div>           ✓ <b>Type of Cluster</b> : Garment and Textile            ✓ <b>In Stage of Cluster</b> : 5            ✓ <b>LMC Cost</b> : 2520000            ✓ <b>Start Date</b> : 9/12/2014            ✓ <b>Completion Date</b> :9/15/2016         </div>

**Success stories  
with Photographs**

Time of material revival is <u>reduced</u> . The missing of material is reduced	
<b>Title</b>	<b>Sort and Set In Order implementation</b>
<b>Location / Department</b>	<b>Fabric Stores</b>
<b>Before Photo ( Phase I –July 2014 to Oct 2014)</b>	<b>After Photo (Phase III –Feb 2015 to May 2015)</b>
	
<b>DSR Stage - Phase I</b>	<b>Implementation Stage - Phase II</b>
<b>Comments</b>	
Old Stock Material Stored without identification	Proper Identification of the material with proper storage
<b>Benefits</b>	
Time of material revival is reduced. The missing of material is reduced. Visualization is Improved	

# Implemented Kaizen Ideas

## KAIZEN Idea Sheet -

Location/ Department – Sewing / Finishing Floor	Started On - 12-feb2015	Finished On 19-feb2015	Team Leader Mr Surrender/ Mr Praveen
Problem Faced- Excess thread is coming in garments and extra manpower is used in Finishing		Team Members,	
Kaizen Idea- Thread cutting should be done in Sewing			
Cost of Kaizen -	Material Cost-0	Labour-0	Total Cost-0
Monetary Savings -	Actual -	Projected -1310400/-Rs	
Before Status		After Status	
 		 	
Problems Faced During Implementation:- Piece Rate workers were not ready to cut thread so management decided to give 50 % of Wages of Thread cutters to Piece rate Workers(We use UBT machine for thread cutting <del>rest</del> of the thread tailor self cut)			
Results:- Under Implementation, We have eliminate 15 thread cutting lady (avg salary 7280x15=109200)(109200x12=1310400) SALARY=6416 AND ON avg monthly salary 7280 with overtime			
Benefits Saving in Terms of Money , Space Saving , Lead Time in Finishing.			
Verified By. Mr Rajat Kumar			
Kaizen Sheet @ Fashion Futures			

	<b>Achievements (per unit)</b>	
	5S	5S implemented and periodic internal audits initiated
	KAIZENS	50-70 KAIZENS
	PRODUCTIVITY	Upto 20% improvement in On-time delivery
	TRAINING	100+ persons
	ANNUAL SAVINGS (Rs)	30 lac to 1.5 Cr.
<b>Way forward</b>	<b>Sustenance Report Awaited</b>	
<b>Problems if Any</b>	NIL	
<b>Name of NMIU</b>	<b>NABET, QCI</b>	

<b>Name of Nodal Officer with Contact Details</b>	<b>Kesar</b> 9810091812
<b>Name of LM Consultant with Contact Details</b>	<b>Fashion Futures</b> 09810155061